

DATASHEET

CATEGORY: APLIWELD® Accessories
 NAME: **Basic tool set Apliweld-E**
 REFERENCE: **AT-069N**

PRODUCT DESCRIPTION

Basic set of accessories for Apliweld-E: cleaning brush for conductors, slag removal spade, mould brush, cavity cleaning brush, sealer compound and safety gloves.



Cleaning tool set for conductors and moulds. It includes safety gloves and sealing paste.

Before the welding clean conductors using AT-061N brush.

At the end of the welding process, an adequate cleaning increases the mould life and prepares it for the following welding. Take care in this step; the mould is still very hot.

1. Remove the slag in the crucible using slag removal spade (AT-063N), screwing down to scrape it off. If slag persists, a hammer could help. Handle with care not to damage the mould.

2. Use AT-062N cleaning brush after for a complete cleaning of the crucible. This tool is also suitable for cleaning the cover in the electronic starter holding place. Do not use this tool to clean the welding cavity.

3. Clean welding cavity, tap hole and conductors location using AT-064N brush.

4. Check the mould is already clean, with no impurities and with correct open and close movements.

DATASHEET

Reference	AT-069N
Dimensions	250 x 125 x 140 mm
Service life	Approx. 250 welds
Weight	1000 g

> Includes

AT-061N	Conductor cleaning brush
AT-062N	Crucible and electronic starter cavity cleaning brush
AT-063N	Slag scraper
AT-064N	Welding cavity cleaning brush

AT-065N	Sealing paste (0.45 kg)
AT-073N	Safety gloves

INSTRUCTIONS

> SAFETY AND MAINTENANCE

Read carefully the particular product instructions supplied in all Apliweld® products before its use.

All personnel that will carry out Apliweld exothermic welding should be duly trained in the correct usage of the product.

OTHER INFORMATION

> ACCESSORIES



AT-061N
Conductor cleaning brush



AT-062N
Crucib&Elec.starter cover cleaning brush



AT-063N
Slag removal spade



AT-064N
Weld cavity cleaning brush



AT-065N
Sealer Compound
0,45kg



AT-073N
Safety Gloves

> RELATED PRODUCTS



AT-020N
Apliweld-T: Welding tablets (20u)



AT-010N
Apliweld-E: Electronic starter(10ud)



AT-100N
Kit Apliweld-E: Ignition kit