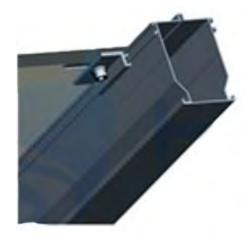


GROUND MOUNTING SUPPORT RACK-BEAM



Solar mounting rails adopt aluminium oxide. Aluminium rail can be widely used for roof solar mounting system and ground solar mounting system with the advantages of fast installation and save labour costs.

Features:

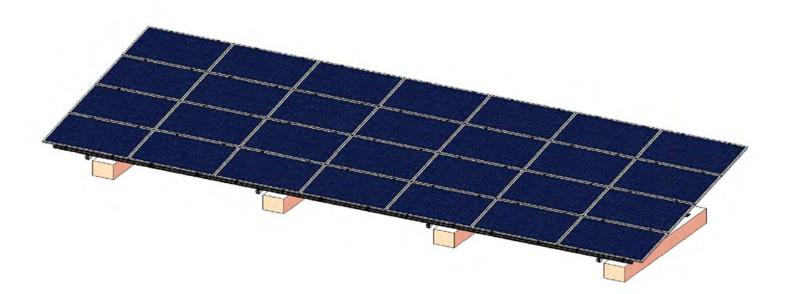
- 1. They are large, high strength, whose span can be enlarged.
- 2. High corrosion resistance, salt tolerant.
- 3. Lightweight, easy transportation and installation, safe construction.
- 4. It is durable.

Material Specifications	
Material	Aluminum Alloy
Maximum Wind Load	60m/s
Snow Load	1.4kn/m2





Solar Ground Mounting Structure Installation Guide



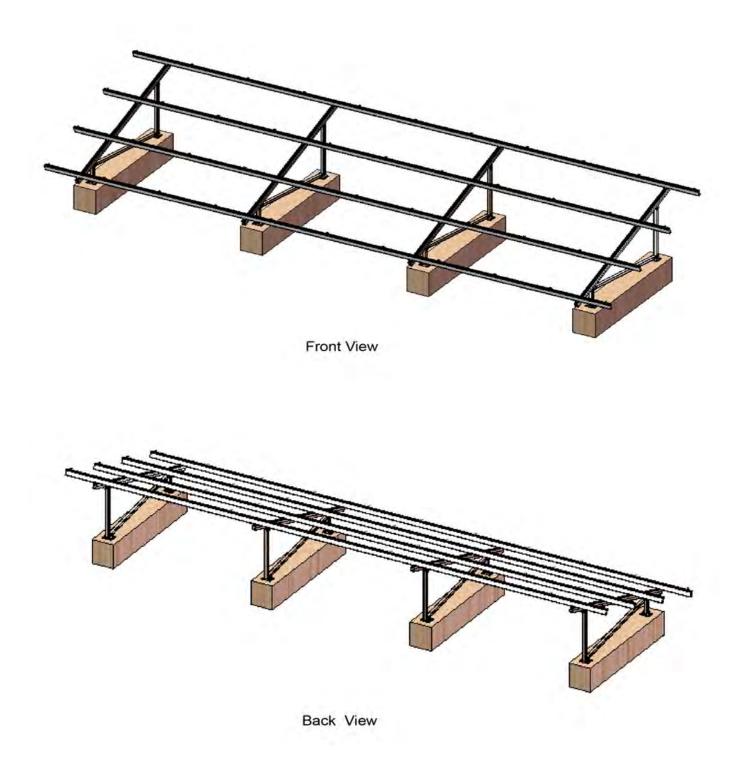


Metsec Cables Limited | P.O Box 75963-00200 |City Square, Nairobi Kenya| |Tel: +254 703 030 000/100-500 | Email:metsec-sales@doshigroup.com | Website: www.metsec.co.ke

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ST3F Overview



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Components Table



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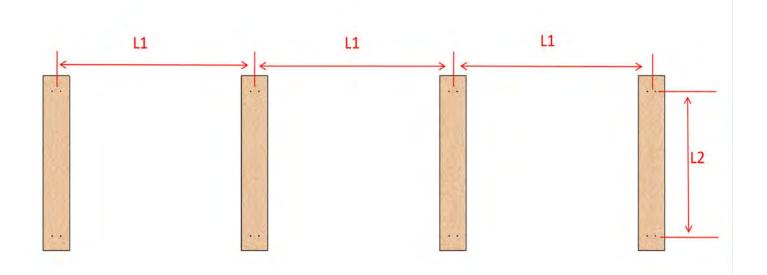




1. Installation steps



1.1. Layout concrete base according to technical drawing



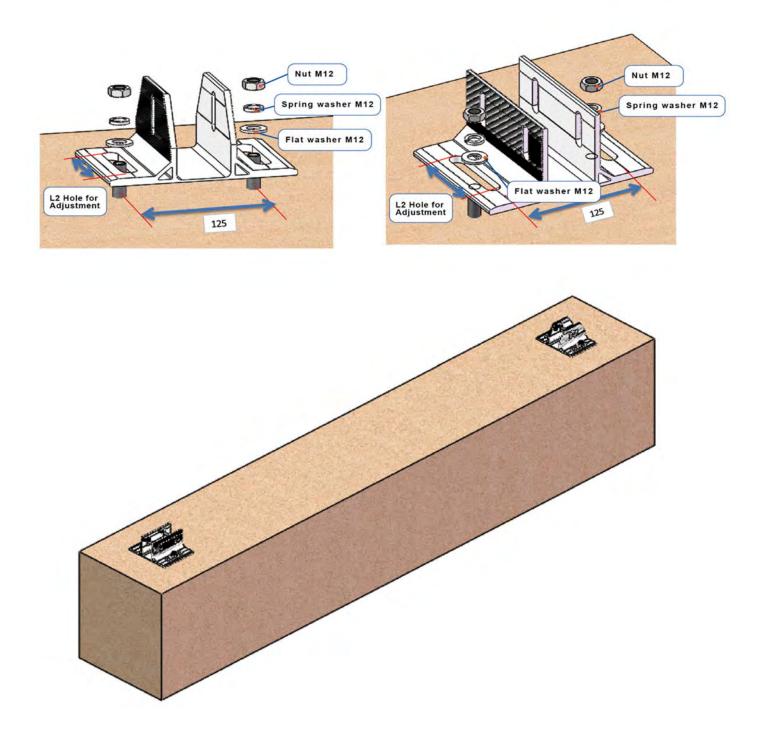
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1.2. Install Front and Rear Leg

NOTE:- The position can be adjusted according to hole L2.



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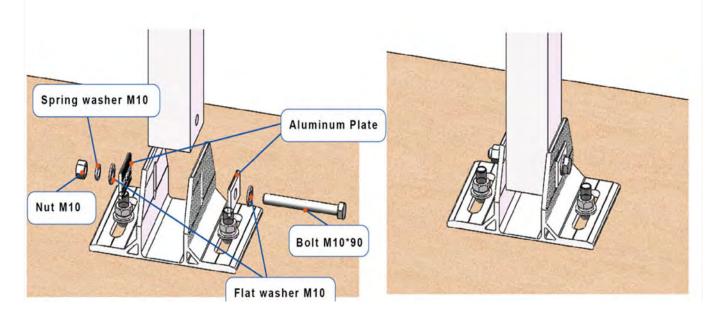




1.3. Front Leg Installation

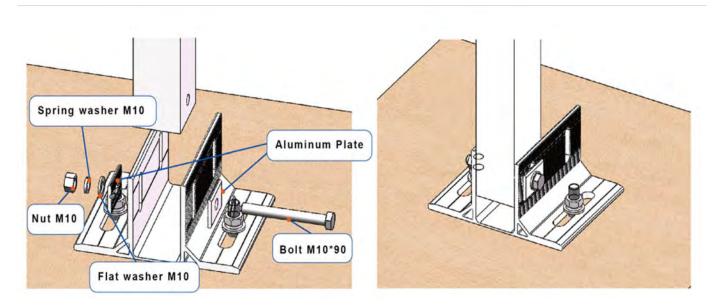
1.3.1: Front Leg Installation

NOTE:- Install the front leg on front base and fix it with bolts, but do not tighten it until the height adjustment finished in 1.3.4.



1.3.2: Rear Leg Installation

NOTE:- Install the rear leg on back base and fix it with bolts, but do not tighten it until the height adjustment finished in 1.3.4.



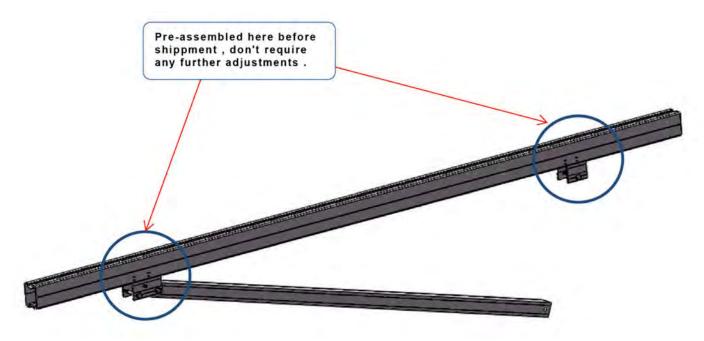
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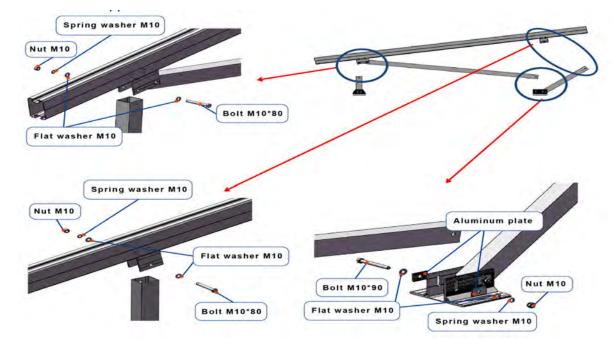


1.3.3: Support Rack Installation

NOTE:- Fix the support Rack to foot base and legs, but do not tighten the support rack and rear foot base until the height adjustment of 1.3.4 finished.



1.3.3.1: Support Rack Installation



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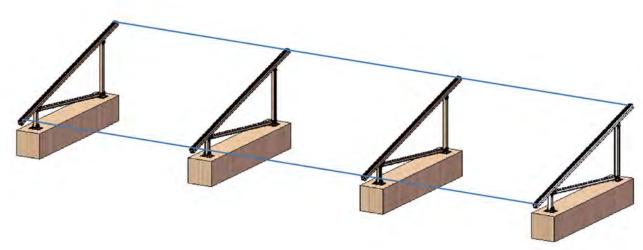


1.3.3.2: Support Rack installation finished



1.3.4: Do the adjustment to the support rack to meet the correct tilt angle

NOTE:- Do adjust to the support rack to make it meet the correct tilt angle and keep all the rack on the same level with the slot hole on foot base and then fix all the bolts tightly



NOTE:- Step 1.3.3 and 1.3.4 should be done at the same time .

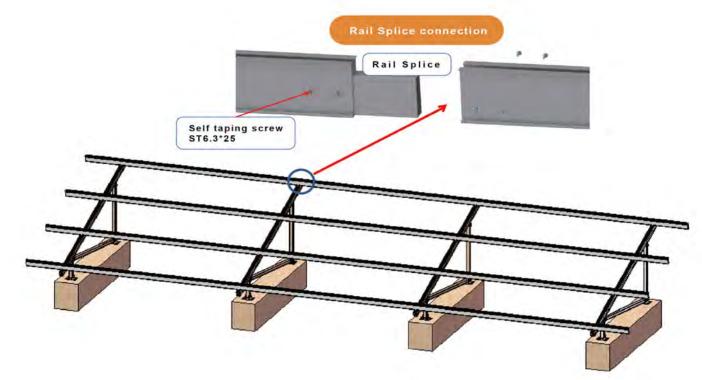
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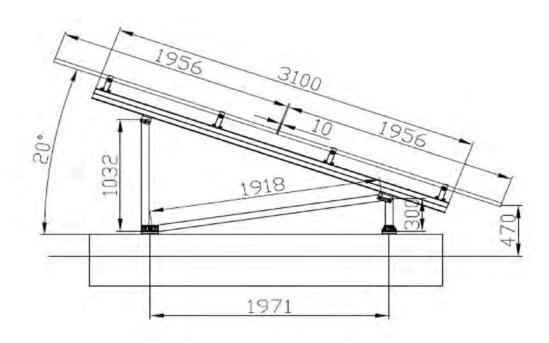


2. Rail Installation

Fix rails to the support rack bY UI-Clamp



NOTE:- 2.1. Install rails from lower side to higher according to technical drawing. (Take 1956 x 990 solar panel forexample).

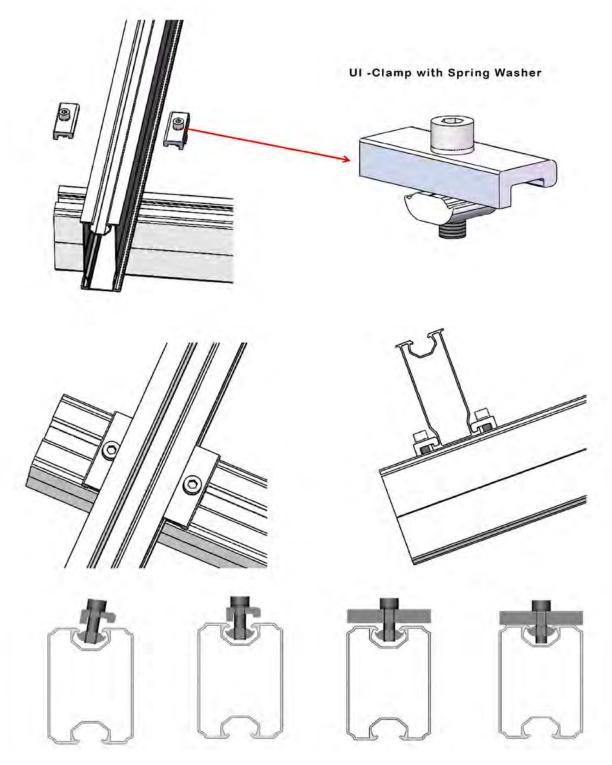


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2.2: UI - Clamp with Spring Washer.



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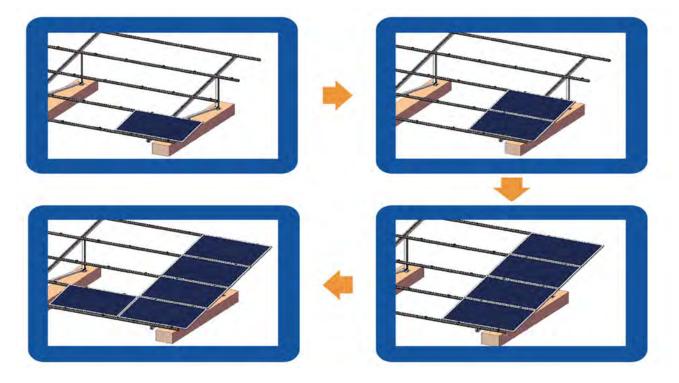




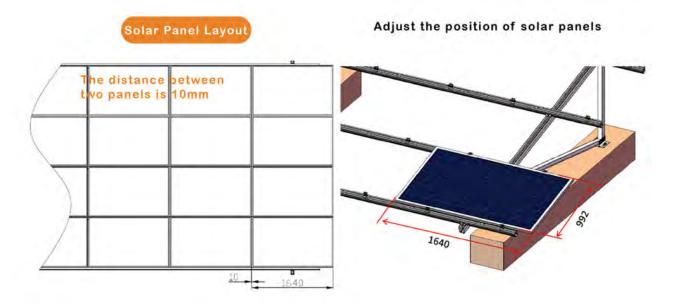
3. Solar Panel Installation

3.1: Solar Panel Layout

NOTE: 3.11 Install solar panel from lower side to higher.



NOTE:- 3.12 Solar panel layout according to following drawing. (Take 1640 x 992 solar panel for example)



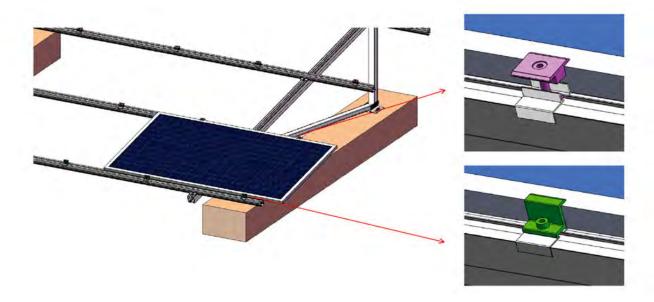
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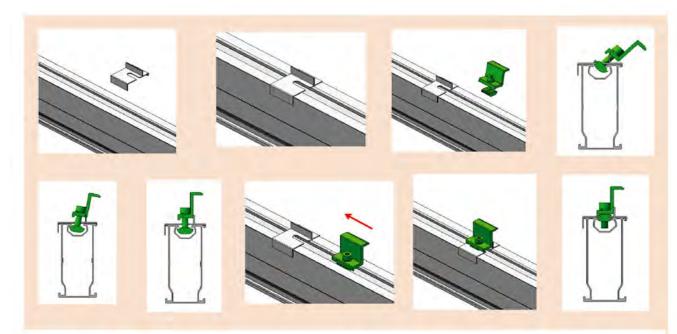


3.2: Clamp Installation

NOTE:- Install clamps according to above solar panel layout .



3.21: End Clamp Details.

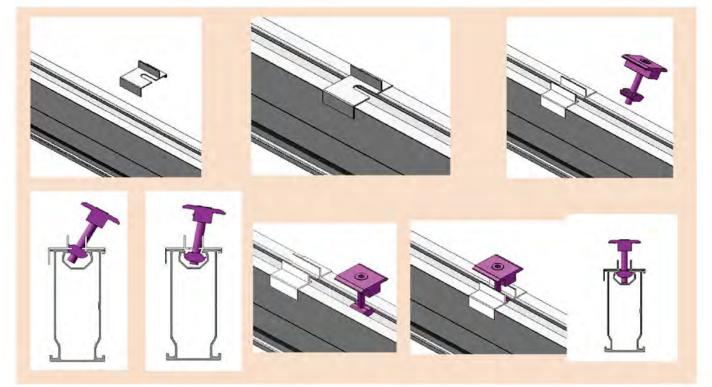


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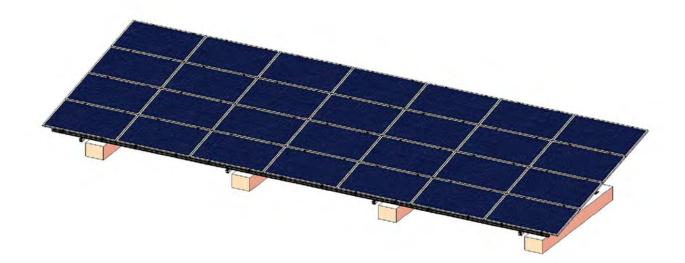




NOTE:- 3.22: Mid Clamp Details .



4. Installation Finished



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